

# Singer 46-100

Form 18061, Revised  
(141)  
Printed in U. S. A.

# LIST OF PARTS



MACHINE No. 46-100

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THE SINGER MANUFACTURING COMPANY

## INSTRUCTIONS FOR OILING

To insure easy running the machine requires oiling and if used continuously it should be oiled each day. Raise the covers at each end of the balance wheel shaft, also the machine top cover plate and oil all oil holes and points of friction. Place a drop of oil in the holes marked "OIL" on the outside of the machine.

Use only "Singer Oil for High Speed Sewing Machines" (Cloth and Leather) for general use or "Singer Oil for High Speed Sewing Machines" where a stainless oil is desired.

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## INDEX

	Page
Accessories.....	12
Foot Lifter Parts.....	12
Hat Brim Guide.....	12
Machine Base.....	13
Machine No. 46-100.....	13
Numerical List of Parts.....	15
Thread Unwinder.....	13

From the library of: Diamond Needle Corp





## PARTS FOR MACHINE No. 46-100

No.	Plate	Name
95484	6921	Feed Regulating Lever with 158F.....
158F	6921	" " " Binding Screw....
95485	6921	" " " Segment.....
161D	6921	" " " " Screw (2).
95486	6921	" " " " Stitch Indicator..
284D	6921	" " " " Thumb Screw.....
95325	6919	" " " " Regulator.....
95326	6919	" " " " Bushing.....
149F	6919	" " " " Set Screw.....
380C	6919	" " " " Hinge Screw.....
1520C	6919	" " " " " Nut.....
95642	-----	" " " " Roll Opening Lever.....
95643	6922	" " " " " 95642 with 660D.
660D	6922	" " " " " Hinge Screw....
62337	6920	Feeding Disc (back) coarse, with 454C...
62306	-----	" " " " " fine, with 454C....
454C	6920	" " " " " Set Screw.....
95327	6922	" " " " (front).....
62307	6922	Hat Rotary Guide for 62308.....
62308	6922	Hat Rotary Guide complete, Nos. 50332F, 62307, 62309, 62310 and two 50117J..
62338	-----	Hat Rotary Guide for 62339.....
62339	-----	Hat Rotary Guide complete for sewing sweat bands after bow has been at- tached to the hat, Nos. 50332F, 62309, 62310, 62338 and two 50117J.....
		Note: No. 62339 is regularly furnished with the ma- chine, unless otherwise stated on order.
62309	6922	Hat Rotary Guide Ball Bearing.....
62310	6922	" " " " " Cap.....
50117J	6922	" " " " " " Screw (2).....
50332F	6922	Hat Rotary Guide Ball Bearing Screw Stud
62311	6922	" " " " " Bell Crank.....
62333	-----	" " " " " " 62311 with 231C and 62312.....
739B	6922	Hat Rotary Guide Bell Crank Adjusting Screw.....
62312	6922	Hat Rotary Guide Bell Crank Extension...
231C	6922	" " " " " " " Screw
37583	6922	" " " " " " " Hinge Stud..
1036C	6922	" " " " " " " " Set Screw.....
62313	6922	Hat Rotary Guide Bell Crank Spring.....
62314	6922	" " " " " " Support (hinged).....
62315	6922	" " " " " " Bracket with 187D.....
187D	6922	" " " " " " Adjusting Screw....
38440	6922	" " " " " " Hinge Stud.....
457C	6922	" " " " " " " Set Screw.
190J	6922	" " " " " " Screw (2).....

## PARTS FOR MACHINE No. 46-100

No.	Plate	Name
62316	6922	Hat Support Stop.....
193D	6922	" " " " " Screw.....
62317	-----	" " " " " Sweat Guide (hinged) for thin sweats
62318	6920	" " " " " " " " thick sweats
		Note: No. 62318 is regularly furnished with the ma- chine, unless otherwise stated on order.
21202	6920	Hat Sweat Guide Friction Washer.....
87D	6920	" " " " " Hinge Screw.....
62319	6920	" " " " " Holder.....
62320	6920	" " " " " " Bracket.....
704C	6920	" " " " " " " Screw....
49109	6920	" " " " " " " " Wash- er.....
330B	6920	Hat Sweat Guide Holder Screw.....
7071	6920	" " " " " " " Washer....
62321	6920	" " " " " Position Plate.....
62322	6920	" " " " " Stop.....
226J	6920	" " " " " " Screw.....
62323	6920	" " " " " Smoothing Plate.....
197F	6920	" " " " " " " Screw (2)....
95495	-----	Head of Machine with 15404 and two 15405
SS56D	6923	" " " " " " Screw.....
95402	6919	Looper with 92057 (single thread)....
1147C	6919	" " " " " " Set Screw (2).....
62343	-----	" " " " " " Holder.....
62344	6919	" " " " " " " 62343 with RR68.....
62345	-----	Looper Holder Connection complete, Nos. 209D, SS467C, 1077C, 1550J, 62344, 92280, 92283 to 92285, 92384, 95260, 95332, 95400, 95401 and four 1155C.....
209D	-----	Looper Holder Fulcrum Joint Stud Set Screw.....
92267	6919	Looper Holder Position Link with 171C.
92268	6919	" " " " " " " Distance Rod
SS437C	6919	" " " " " " " End Screw.
171C	6919	" " " " " " " " " "
SS413C	6919	Binding Screw.....
NN82C	6919	Looper Holder Position Link Universal Joint Screw (2).....
1637E	6919	Looper Holder Position Link Universal Joint Screw Nut (top).....
92269	-----	Looper Holder Position Link Universal Joint Screw Nut (bottom).....
		Looper Holder Position Link complete, Nos. SS437C, 92267, 92268 and two SS413C.....
95468	6919	Looper Holder Position Link Bracket....
95566	6919	" " " " " " " Plate
SS56E	6919	" " " " " " " " "
		Binding Screw (2).....

No.	Plate	Name
2022	6919	Looper Holder Position Link Bracket Steady Pin.....
92284	6919	Looper Holder Rock Shaft Bracket (left side).....
92283	6919	Looper Holder Rock Shaft Bracket (right side).....
SS467C	6919	Looper Holder Rock Shaft Bracket (right side) Adjusting Screw.....
1550J	6919	Looper Holder Rock Shaft Bracket (right side) Adjusting Screw Nut.....
1155C	6919	Looper Holder Rock Shaft Bracket Set Screw (4).....
92285	6919	Looper Holder Rock Shaft Eccentric with two 446C.....
95332	6919	Looper Holder Rock Shaft Eccentric Con- necting Rod with two 1057C.....
1057C	6919	Looper Holder Rock Shaft Eccentric Con- necting Rod Cap Screw (2).....
95260	6919	Looper Holder Rock Shaft Eccentric Con- necting Rod Stud.....
446C	6919	Looper Holder Rock Shaft Eccentric Set Screw (2).....
95400	6919	Looper Holder Rock Shaft Fulcrum Joint..
95401	6919	" " " " " "
		Collar with 171E.....
171E	6919	Looper Holder Rock Shaft Fulcrum Joint Collar Binding Screw.....
92384	6919	Looper Holder Rock Shaft Fulcrum Joint Stud.....
1077C	6919	Looper Holder Rock Shaft Fulcrum Joint Stud Stop Screw.....
95262	6921	Looper Holder Rock Shaft Oil Cover.....
92280	6919	" " " " Stud.....
92281	6919	" " " " Bushing...
447C	6919	" " " " " " Set Screw.....
92282	6919	Looper Holder Rock Shaft Stud Collar with 704C.....
704C	6919	Looper Holder Rock Shaft Stud Collar Clamping Screw.....
RR68	6919	Looper Holder Roller and Screw Stud with 378C and 1520E.....
378C	6919	Looper Holder Roller Screw.....
1520E	6919	" " " " Nut.....
92057	6919	" Position Pin.....
62326	6919	Needle Bar with 904C and 95357.....
62327	-----	" " 62326 with 50169D and 62330..
95267	6919	" " Bushing.....
443C	6919	" " Set Screw.....
95450	6919	" " Clamp with 552C.....

No.	Plate	Name
552C	6919	Needle Bar Clamp Thumb Screw.....
95338	6919	" " Eccentric with 449C.....
92071	6919	" " " Dowel Pin.....
92275	6919	" " " Fork with SS329C...
SS329C	6919	" " " " Clamping Screw
92276	6919	" " " " Strap.....
208E	6919	" " " " " Screw (2)
92277	-----	Needle Bar Eccentric Fork complete, Nos. 92275, 92276 and two 208E.....
449C	6919	Needle Bar Eccentric Set Screw.....
95357	6919	" " Thread Guide.....
95298	6919	" " " Nipper.....
95489	6919	" " " " Spring.....
95300	6919	" " " " Adjusting Bracket.....
904C	6919	Needle Bar Thread Nipper Spring Adjust- ing Bracket Set Screw.....
62328	6922	Needle Guide (lower) with two 95275...
95275	-----	" " " Position Pin (2)...
181D	6922	" " " Screw.....
62329	6922	" " (upper).....
665J	6922	" " " Screw.....
62330	6919	" Stop.....
50169D	6919	" " Screw.....
92079	6921	Reel Holder.....
327D	6921	" " Screw (2).....
8800	6921	" " " Washer (2).....
2455	6922	Tension (cord) Disc (2).....
418E	6922	" " Screw Stud.....
1562J	6922	" " " Regulating Thumb Nut.....
43808	6922	Tension (cord) Spring.....
2102	6921	" (thread) Disc (2).....
SS419F	6921	" " Screw Stud and Thread Guide.....
331D	6921	Tension (thread) Screw Stud Set Screw..
1560D	6921	" " " " Thumb Nut...
95352	6921	" " Spring.....
95340	6919	Thread Nipper Spindle.....
171C	6919	" " Binding Screw....
95651	6921	" Take-up Post with 95367.....
1700J	6921	" " Lock Nut.....
95365	6921	" " Spring.....
95366	6921	" " " Collar.....
95367	6921	" " " Stop Pin...
95652	-----	Thread Take-up complete, Nos. 95365, 95366 and 95651.....
*15404	-----	Trade Mark.....
15405	-----	" " Rivet (2).....

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## ACCESSORIES

No.	Plate	Name
120342	23801	Oiler (copper plated) with 120343.....
120343	23801	" Spout, 3 1/2 in. long.....
120440	23801	Screw Driver (large).....
26485	23801	" " (small).....
86405	23801	Tweezers.....
8908	23801	Wrench for 1520.....

## FOOT LIFTER PARTS

No.	Plate	Name
6439	6924	Chain, 36 in. to 45 in., with 56864 and 56865.....
Note: When ordering No. 6439, state length required.		
4879	6924	Chain Connecting Link.....
56864	6924	" Hook (large).....
56865	6924	" " (small).....
4881	6924	Treadle.....
4882	6924	" Shaft.....
4883	6924	" Spring.....
4884	6924	" Stand.....
4885	6924	Treadle complete, Nos. 4879, 4881 to 4884 and two wood screws 1 in. No. 16

## HAT BRIM GUIDE

No.	Plate	Name
62334	6920	Hat Brim Guide.....
62335	6920	" " " Holder.....
404J	6920	" " " Screw (2).....
62322	6920	" " " Stop.....
226J	6920	" " " " Screw.....
62336	6920	Hat Brim Guide (hinged) complete, for blind stitching the folded edge of soft felt hats, Nos. 226J, 62322, 62334, 62335 and two 404J.....

## MACHINE BASE

No.	Plate	Name
95264	6923	Machine Base.....
8294	6923	" " Hinge Connection (2).....
2809	6923	" " " Pin (2).....
8856D	6923	" Screw (for fastening Head of Machine to Machine Base).....
95265	6923	Machine Base complete, Nos. 95264 and two each 2809 and 8294.....

## THREAD UNWINDER

FOR TWO SPOOLS

No.	Plate	Name
225257	22248	Spool Rest with 201018C.....
150203	22248	" " Cushion (felt) (2).....
225388	22248	" " Rod.....
200383C	22248	" " " Set Screw.....
201018C	22248	" " Set Screw.....
202490	22248	" Stand with 200383C.....
225391	22248	Thread Guide (2).....
201696J	22248	" " Lock Nut.....
225326	22248	" " Position Cup.....
225324	22248	" " Rod with 208E and 225322.....
208E	22248	" " " Screw.....
225322	22248	" " Washer.....
225258	22248	Thread Unwinder complete, Nos. 201696J, 202490, 225257, 225324, 225326, 225388 two each 150203, 225391 and three wood screws 7/8 in. No. 12.....
27739	22248	Thread Cone (wood) for large cones.....
225390	22248	" " Holder for inverted cones.....
Note: Nos. 27739 and 225390 are used with, but not included in No. 225258.		



## NUMERICAL LIST OF PARTS

No.	Plate	Name
SS45D	6920	Feed Friction Shaft End Screw.....
NN55E	6922	" Bracket Nut.....
SS56D	6923	Machine Screw (for fastening Head of Machine to Machine Base).....
SS56D	6923	Head of Machine Screw.....
SS56E	6919	Looper Holder Position Link Bracket Plate Binding Screw (2).....
RR68	6919	Looper Holder Roller and Screw Stud with 378C and 1520R, for 62344.....
NN82C	6919	Looper Holder Position Link Universal Joint Screw Nut (top).....
	86D	Balance Band Wheel Shaft Oil Hole Cover Hinge Screw.....
	86D	Balance Hand Wheel Oil Hole Cover Hinge Screw.....
	87D	Hat Sweat Guide Hinge Screw.....
144D	6919	Balance Band Wheel Shaft End Screw (2).....
149F	6919	Feed Regulator Pushing Set Screw.....
158F	6921	" Regulating Lever Binding Screw for 95484.....
161D	6921	Feed Regulating Lever Segment Screw (2).....
170B	6920	" Friction Wheel Driver Spring Screw Stud for 95318.....
171C	6919	Thread Nipper Spindle Binding Screw.....
171C	6919	Looper Holder Position Link End Screw Binding Screw for 92267.....
171E	6919	Looper Holder Rock Shaft Fulcrum Joint Collar Binding Screw for 95401.....
181D	6922	Needle Guide (lower) Screw.....
187D	6922	Hat Support Bracket Adjusting Screw for 62315.....
190J	6922	Hat Support Screw (2).....
193D	6922	" " Stop Screw.....
193F	6921	Cover Plate Latch Spring Screw (2).....
196F	6920	Feed Bell Crank Connecting Rod Cap Screw for 92033 (4).....
197F	6920	Hat Sweat Smoothing Plate Screw (2).....
208E	6919	Needle Bar Eccentric Fork Strap Screw for 92277 (2).....
208E	22248	Thread Unwinder Thread Guide Rod Screw for 225324.....
209D	----	Looper Holder Fulcrum Joint Stud Set Screw for 62345.....
226J	6920	Hat Brim Guide Stop Screw for 62336.....
226J	6920	" Sweat Guide Stop Screw.....
227J	6920	Feed Friction Shaft Cover Screw (2).....

**Genuine Singer Needles should be used in Singer Machines.**  
**These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO." 1**

**Needles in Containers marked "For Singer Machines" are not Singer made needles. 2**

## NUMERICAL LIST OF PARTS

No.	Plate	Name
231C	6922	Hat Rotary Guide Bell Crank Extension Screw for 62333.....
243C	6920	Feed Friction Wheel Driver Block (outside) Screw Stud End Screw for 95318
263E	6922	Feed Adjusting Lever Spring Regulating Thumb Screw.....
284D	6921	Feed Regulating Lever Thumb Screw.....
307C	6922	" Adjusting Lever Screw Center.....
316C	6922	" Bracket Stud Raising Set Screw for 62303.....
327D	6921	Reel Holder Screw (2).....
SS329C	6919	Needle Bar Eccentric Fork Clamping Screw for 92275.....
330E	6920	Hat Sweat Guide Holder Screw.....
331D	6921	Tension (thread) Screw Stud Set Screw for 62346.....
SS339C	6920	Feed Friction Wheel Driver Block (inside) Screw Stud for 95318.....
SS340C	6920	Feed Friction Wheel Driver Block (outside) Screw Stud for 95318.....
378C	6919	Feed Forked Connection Hinge Screw.....
378C	6919	Looper Holder Roller Screw for RR68.....
380C	6919	Feed Connecting Link Hinge Screw.....
380C	6919	" Regulator Hinge Screw.....
404J	6920	Hat Brim Guide Screw for 62336 (2).....
SS413C	6919	Looper Holder Position Link Universal Joint Screw for 92269 (2).....
418E	6922	Tension (cord) Screw Stud.....
SS419F	6921	" (thread) Screw Stud and Thread Guide for 62346.....
423C	6922	Feed Bracket Stop Screw for 62303.....
435C	6920	" Friction Wheel Set Screw for 95314.....
SS437C	6919	Looper Holder Position Link End Screw for 92269.....
441C	6920	Feed Friction Wheel Position Screw for 95314.....
443C	6919	Feed Cam Set Screw for 95585.....
443C	6919	Needle Bar Bushing Set Screw.....
445C	6919	Balance Band Wheel Shaft Looper Cam Set Screw for 95398 (2).....
445C	6922	Feed Bracket Stud Set Screw for 62303...
446C	6922	" Adjusting Lever Set Screw for 62301
446C	6919	Looper Holder Rock Shaft Eccentric Set Screw for 92285 (2).....
447C	6919	Looper Holder Rock Shaft Stud Bushing Set Screw.....
448C	6919	Balance Band Wheel Set Screw for 95308 (2).....
448C	6919	Balance Hand Wheel Set Screw for 95212 (2).....

## NUMERICAL LIST OF PARTS

No.	Plate	Name
448C	6919	Feed Bell Crank Fulcrum Stud Set Screw..
449C	6919	Needle Bar Eccentric Set Screw for 95338
454C	6920	Feeding Disc (back) Set Screw for 62306 and 62337.....
457C	6922	Hat Support Bracket Hinge Stud Set Screw for 62303.....
SS467C	6919	Looper Holder Rock Shaft Bracket (right side) Adjusting Screw for 62345.....
552C	6919	Needle Bar Clamp Thumb Screw for 95450..
660D	6922	Feed Roll Opening Lever Hinge Screw for 95643.....
665J	6922	Needle Guide (upper) Screw.....
679C	6920	Feed Bell Crank Universal Joint Screw...
679C	6920	" Friction Wheel Driver Universal Joint Screw.....
690E	6920	Feed Friction Wheel Retaining Clutch Bracket Screw.....
704C	6920	Hat Sweat Guide Holder Bracket Screw....
704C	6919	Looper Holder Rock Shaft Stud Collar Clamping Screw for 92282.....
739B	6922	Hat Rotary Guide Bell Crank Adjusting Screw.....
765C	6920	Feed Friction Shaft Friction Spring Tension Screw for 95314 (2).....
904C	6919	Needle Bar Thread Nipper Spring Adjusting Bracket Set Screw for 62326.....
1036C	6922	Hat Rotary Guide Bell Crank Hinge Stud Set Screw for 62303.....
1057C	6919	Looper Holder Rock Shaft Eccentric Connecting Rod Cap Screw for 95332 (2)
1077C	6919	Looper Holder Rock Shaft Fulcrum Joint Stud Stop Screw for 62345.....
1155C	6919	Looper Holder Rock Shaft Bracket Set Screw for 62345 (4).....
1147C	6919	Looper Set Screw (2).....
1258C	6920	Feed Friction Shaft Position Collar Set Screw (short) for 95233.....
1259C	6920	Feed Friction Shaft Position Collar Set Screw (long) for 95233.....
1513J	6922	Feed Adjusting Lever Screw Center Nut...
1520C	6922	" Bracket Stop Screw Nut for 62303...
1520C	6919	" Connecting Link Hinge Screw Nut....
1520C	6919	" Forked Connection Hinge Screw Nut..
1520E	6920	" Friction Wheel Driver Universal Joint Screw Nut.....
1520C	6919	Feed Regulator Hinge Screw Nut.....
1520E	6919	Looper Holder Roller Screw Nut for RR68.
1550J	6919	" " Rock Shaft Bracket (right side) Adjusting Screw Nut for 62345.
1560D	6921	Tension (thread) Screw Stud Thumb Nut for 62346.....

## NUMERICAL LIST OF PARTS

No.	Plate	Name
1562J	6922	Tension (cord) Screw Stud Regulating Thumb Nut.....
1637E	6919	Looper Holder Position Link Universal Joint Screw Nut (bottom).....
1700J	6921	Thread Take-up Post Lock Nut for 62346..
2022	6919	Looper Holder Position Link Bracket Steady Pin.....
2039	6919	Feed Connecting Link.....
2070	6922	" Adjusting Lever Spring Washer.....
2102	6921	Tension (thread) Disc for 62346 (2).....
2117	6921	Cover Plate Hinge Pin.....
2455	6922	Tension (cord) Disc (2).....
2809	6923	Machine Base Hinge Pin for 95265 (2)....
4879	6924	Chain Connecting Link for 4885.....
4881	6924	Treadle for 4885.....
4882	6924	" Shaft for 4885.....
4883	6924	" Spring for 4885.....
4884	6924	" Stand for 4885.....
4885	6924	Treadle complete, Nos. 4879, 4881 to 4884 and two wood screws 1 in. No. 16....
6439	6924	Chain, 36 in. to 45 in., with 56864 and 56865.....
7071	6920	Hat Sweat Guide Holder Screw Washer....
8294	6923	Machine Base Hinge Connection for 95265 (2).....
8800	6921	Reel Holder Screw Washer (2).....
8908	23801	Wrench for 1520 (Accessories).....
*15404	-----	Trade Mark for 95495.....
15405	-----	" " Rivet for 95495 (2).....
21202	6920	Hat Sweat Guide Friction Washer.....
26485	23801	Screw Driver (small) Accessories.....
27739	22248	Thread Unwinder Thread Cone (wood) for large cones, for 225258.....
37583	6922	Hat Rotary Guide Bell Crank Hinge Stud..
38440	6922	" Support Bracket Hinge Stud.....
43808	6922	Tension (cord) Spring.....
49109	6920	Hat Sweat Guide Holder Bracket Screw Washer.....
50117J	6922	Hat Rotary Guide Ball Bearing Cap Screw for 62308 and 62339 (2).....
50169D	6919	Needle Stop Screw for 62327.....
50332F	6922	Hat Rotary Guide Ball Bearing Screw Stud for 62308 and 62339.....
56864	6924	Chain Hook (large) for 6439.....
56865	6924	" (small) for 6439.....
62301	6922	Feed Adjusting Lever with 446C.....
62302	6922	" " " Spring.....
62303	6922	" Bracket with 316C, 423C, 445C, 457C, 1036C and 1520C.....
62304	6920	Feed Friction Shaft Cover.....

## NUMERICAL LIST OF PARTS

No.	Plate	Name
62306	-----	Feeding Disc (back) fine, with 454C.....
62307	6922	Hat Rotary Guide for 62308.....
62308	6922	Hat Rotary Guide complete, Nos. 50332F, 62307, 62309, 62310 and two 50117J..
62309	6922	Hat Rotary Guide Ball Bearing for 62308 and 62339.....
62310	6922	Hat Rotary Guide Ball Bearing Cap for 62308 and 62339.....
62311	6922	Hat Rotary Guide Bell Crank for 62333...
62312	6922	" " " " Extension for 62333.....
62313	6922	Hat Rotary Guide Bell Crank Spring.....
62314	6922	" Support (hinged).....
62315	6922	" " Bracket with 187D.....
62316	6922	" " Stop.....
62317	-----	" Sweat Guide (hinged) for thin sweats
62318	6920	" " " " thick sweats
62319	6920	" " " Holder.....
62320	6920	" " " Bracket.....
62321	6920	" " " Position Plate.....
62322	6920	" " " Stop.....
62322	6920	" Brim Guide Stop for 62336.....
62323	6920	" Sweat Smoothing Plate.....
62326	6919	Needle Bar with 904C and 95357, for 62327.....
62327	-----	Needle Bar 62326 with 50169D and 62330..
62328	6922	" Guide (lower) with two 95275....
62329	6922	" " (upper).....
62330	6919	" Stop for 62327.....
62333	-----	Hat Rotary Guide Bell Crank 62311 with 231C and 62312.....
62334	6920	Hat Brim Guide for 62336.....
62335	6920	" " " Holder for 62336.....
62336	6920	Hat Brim Guide (hinged) complete for blind stitching the folded edge of soft felt hats, Nos. 226J, 62322, 62334, 62335 and two 404J.....
62337	6920	Feeding Disc (back) coarse, with 454C...
62338	-----	Hat Rotary Guide for 62339.....
62339	-----	Hat Rotary Guide complete for sewing sweat bands after bow has been at- tached to the hat, Nos. 50332F, 62309, 62310, 62338 and two 50117J..
62343	-----	Looper Holder for 62344.....
62344	6919	" " 62343 with RR68, for 62345
62345	-----	Looper Holder Connection complete, Nos. 209D, SS467C, 1077C, 1550J, 62344, 92280, 92283 to 92285, 92384, 95260, 95332, 95400, 95401 and four 1155C.....
62346	-----	Cover Plate complete, Nos. 331D, SS419F, 1560D, 1700J, 95213, 95352, 95652 and two 2102.....

## NUMERICAL LIST OF PARTS

No.	Plate	Name
82216	6922	Feed Adjusting Lever Spindle Position Pin for 95217.....
86405	23801	Tweezers (Accessories).....
92033	6920	Feed Bell Crank Connecting Rod with four 196F.....
92041	6919	Feed Forked Connection.....
92057	6919	Looper Position Pin for 95402.....
92071	6919	Needle Bar Eccentric Dowel Pin.....
92079	6921	Reel Holder.....
92267	6919	Looper Holder Position Link with 171C, for 92269.....
92268	6919	Looper Holder Position Link Distance Rod for 92269.....
92269	-----	Looper Holder Position Link complete, Nos. 33437C, 92267, 92268 and two 33413C.....
92275	6919	Needle Bar Eccentric Fork with 33329C, for 92277.....
92276	6919	Needle Bar Eccentric Fork Strap for 92277.....
92277	-----	Needle Bar Eccentric Fork complete, Nos. 92275, 92276 and two 208E.....
92280	6919	Looper Holder Rock Shaft Stud for 62345.....
92281	6919	" " " " Bushing.....
92282	6919	" " " " Collar with 704C.....
92283	6919	Looper Holder Rock Shaft Bracket (right side) for 62345.....
92284	6919	Looper Holder Rock Shaft Bracket (left side) for 62345.....
92285	6919	Looper Holder Rock Shaft Eccentric with two 446C, for 62345.....
92293	6919	Feed Bell Crank Fulcrum Stud.....
92295	6919	" " Crank.....
92384	6919	Looper Holder Rock Shaft Fulcrum Joint Stud for 62345.....
94967	6920	Feed Friction Wheel Driver Spring.....
95209	6919	Balance Band Wheel Shaft.....
95211	6919	" " " " Oil Hole Cover (right).....
95212	6919	Balance Hand Wheel with two 446C.....
95213	6921	Cover Plate for 62346.....
95215	6921	" " Latch Spring.....
95217	6922	Feed Adjusting Lever Spindle with 82216.....
95221	6922	" Bracket Stud.....
95230	-----	" Friction Wheel Driver Spring Hook..
95232	6920	" " Shaft (upright).....
95233	6920	" " " Position Collar with 1258C and 1259C.....
95242	6920	Feed Friction Shaft Friction Spring.....
95243	6920	" " " " Washer

## NUMERICAL LIST OF PARTS

No.	Plate	Name
95260	6919	Looper Holder Rock Shaft Eccentric Connecting Rod Stud for 62345.....
95262	6921	Looper Holder Rock Shaft Oil Cover.....
95264	6923	Machine Base for 95265.....
95265	6923	Machine Base complete, Nos. 95264 and two each 2809 and 8294.....
95267	6919	Needle Bar Bushing.....
95271	6920	Feed Friction Wheel Retaining Clutch Spring Hook for 95319 and 95322 (2).....
95275	-----	Needle Guide (lower) Position Pin for 62328 (2).....
95298	6919	Needle Bar Thread Nipper.....
95300	6919	" " " " Spring Adjusting Bracket.....
95308	6919	Balance Band Wheel with two 448C.....
95313	6920	Feed Friction Shaft End Screw Washer.....
95314	6920	" " Wheel with 435C, 441C and two 765C.....
95315	6920	Feed Friction Wheel Driver for 95318.....
95316	6920	" " " " Block (inside) for 95318.....
95317	6920	Feed Friction Wheel Driver Block (outside) for 95318.....
95318	-----	Feed Friction Wheel Driver complete, Nos. 170B, 243C, 33339C, 33340C and 95315 to 95317.....
95319	6920	Feed Friction Wheel Retaining Clutch with 95271, for 95323.....
95320	6920	Feed Friction Wheel Retaining Clutch Hinge Pin for 95323.....
95322	6920	Feed Friction Wheel Retaining Clutch Bracket with 95271, for 95323.....
95323	6920	Feed Friction Wheel Retaining Clutch complete, Nos. 95319, 95320 and 95322.....
95325	6919	Feed Regulator.....
95326	6919	" " Bushing.....
95327	6922	Feeding Disc (front).....
95332	6919	Looper Holder Rock Shaft Eccentric Connecting Rod with two 1057C, for 62345.....
95334	6920	Feed Friction Wheel Retaining Clutch Spring.....
95338	6919	Needle Bar Eccentric with 449C.....
95340	6919	Thread Nipper Spindle.....
95352	6921	Tension (thread) Spring for 62346.....
95357	6919	Needle Bar Thread Guide for 62326.....
95365	6921	Thread Take-up Spring for 95652.....
95366	6921	" " " Collar for 95652.....
95367	6921	" " " " Stop Pin for 95651.....

## NUMERICAL LIST OF PARTS

No.	Plate	Name
95398	6919	Balance Band Wheel Shaft Looper Cam with two 445C.....
95400	6919	Looper Holder Rock Shaft Fulcrum Joint for 62345.....
95401	6919	Looper Holder Rock Shaft Fulcrum Joint Collar with 171E, for 62345.....
95402	6919	Looper with 92057 (single thread).....
95450	6919	Needle Bar Clamp with 552C.....
95468	6919	Looper Holder Position Link Bracket.....
95483	6919	Balance Band Wheel Shaft Oil Hole Cover.
95484	6921	Feed Regulating Lever with 158F.....
95485	6921	" " " Segment.....
95486	6921	" " " Stitch Indicator..
95489	6919	Needle Bar Thread Nipper Spring.....
95495	-----	Head of Machine with 15404 and two 15405
95566	6919	Looper Holder Position Link Bracket Plate.....
95585	6919	Feed Cam with 443C.....
95642	-----	" Roll Opening Lever for 95643.....
95643	6922	" " " " 95642 with 660D.
95651	6921	Thread Take-up Post with 95367, for 95652.....
95652	-----	Thread Take-up complete for 62346, Nos. 95365, 95366 and 95651.....
120342	23801	Oiler (copper plated) with 120343 (Accessories).....
120343	23801	Oiler Spout, 3 1/2 in. long, for 120342.
120440	23801	Screw Driver (large) Accessories.....
150203	22248	Thread Unwinder Spool Rest Cushion (felt) for 225258 (2).....
200383C	22248	Thread Unwinder Spool Rest Rod Set Screw for 202490.....
201018C	22248	Thread Unwinder Spool Rest Set Screw for 225257.....
201696J	22248	Thread Unwinder Thread Guide Lock Nut for 225258.....
202490	22248	Thread Unwinder Spool Stand with 200383C, for 225258.....
225257	22248	Thread Unwinder Spool Rest with 201018C, for 225258.....
225258	22248	Thread Unwinder complete, Nos. 201696J, 202490, 225257, 225324, 225326, 225388, two each 150203, 225391 and three wood screws 7/8 in. No. 12.....
225322	22248	Thread Unwinder Thread Guide Rod Washer for 225324.....
225324	22248	Thread Unwinder Thread Guide Rod with 208E and 225322, for 225258.....
225326	22248	Thread Unwinder Thread Guide Position Cup for 225258.....

## NUMERICAL LIST OF PARTS

No.	Plate	Name
225388	22248	Thread Unwinder Spool Rest Rod for 225258.....
225390	22248	Thread Unwinder Thread Cone Holder, for inverted cones, for 225258.....
225391	22248	Thread Unwinder Thread Guide for 225258 (2).....

Genuine Singer Needles should be used  
in Singer Machines.  
These Needles and their Containers  
are marked with the  
Company's Trade Mark "SIMANCO." 1

Needles in Containers marked  
"For Singer Machines"  
are not Singer made needles. 2

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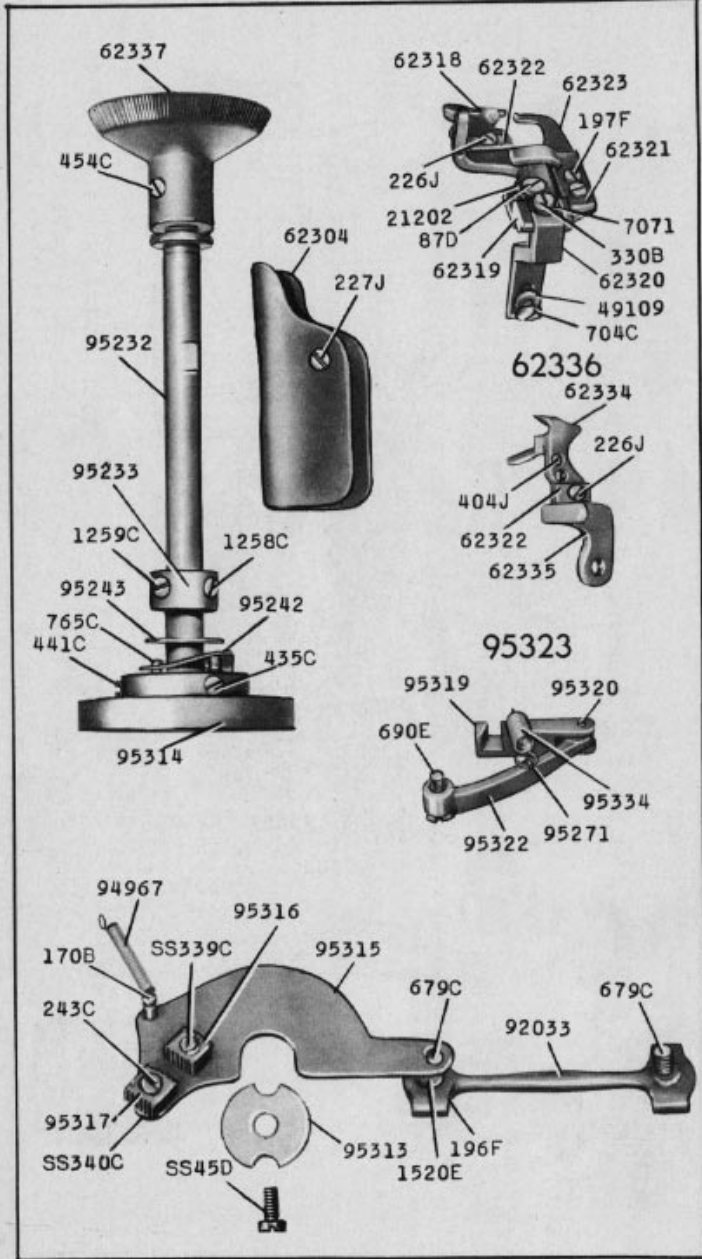
Needles in Containers marked  
"For Singer Machines"  
are not Singer made needles. 2

# ILLUSTRATIONS OF PARTS

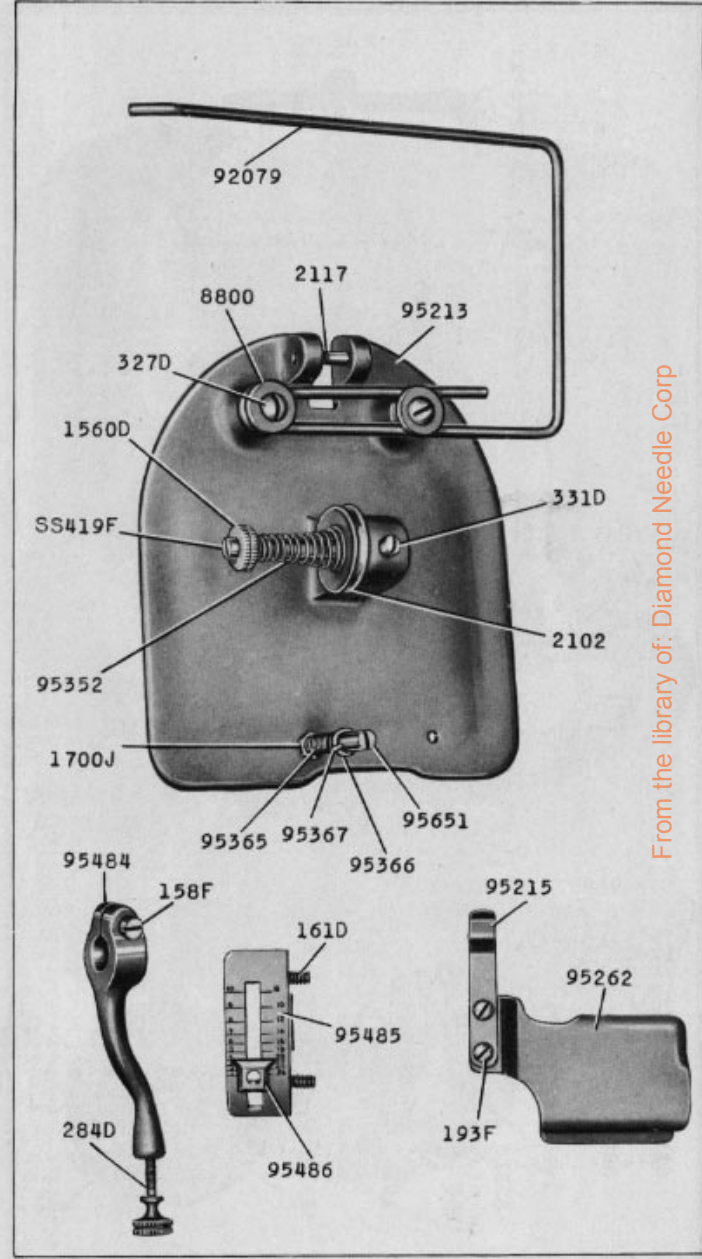




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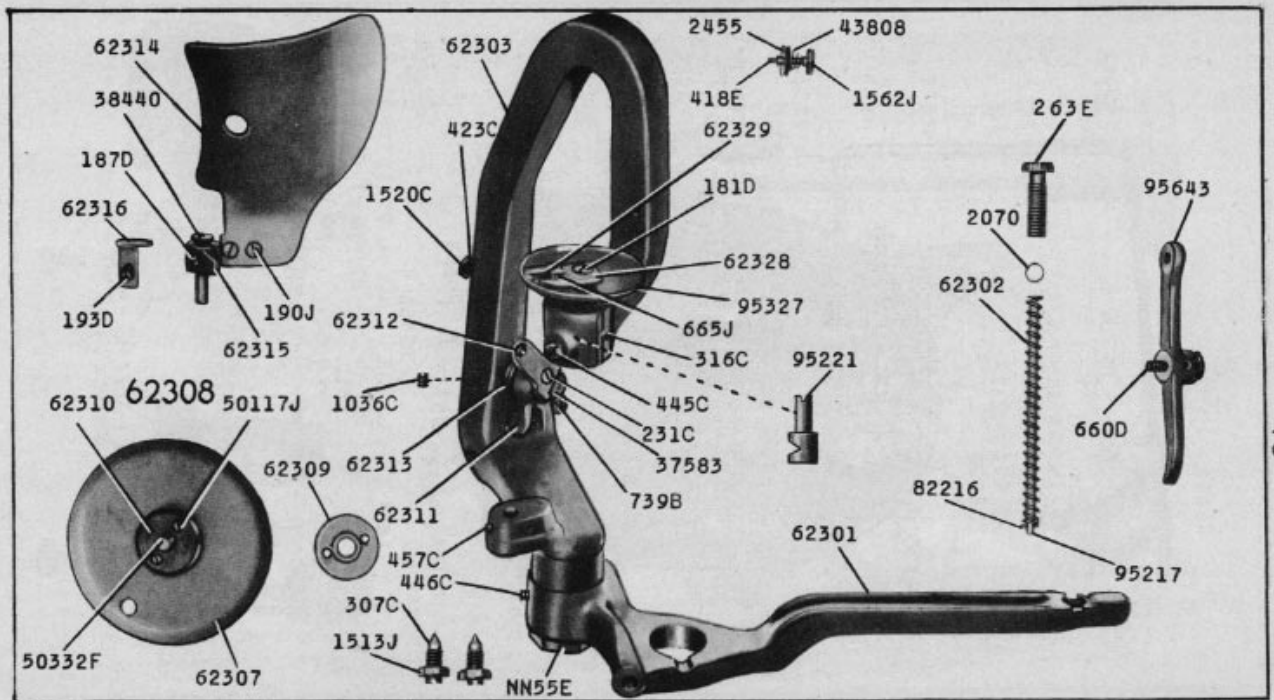


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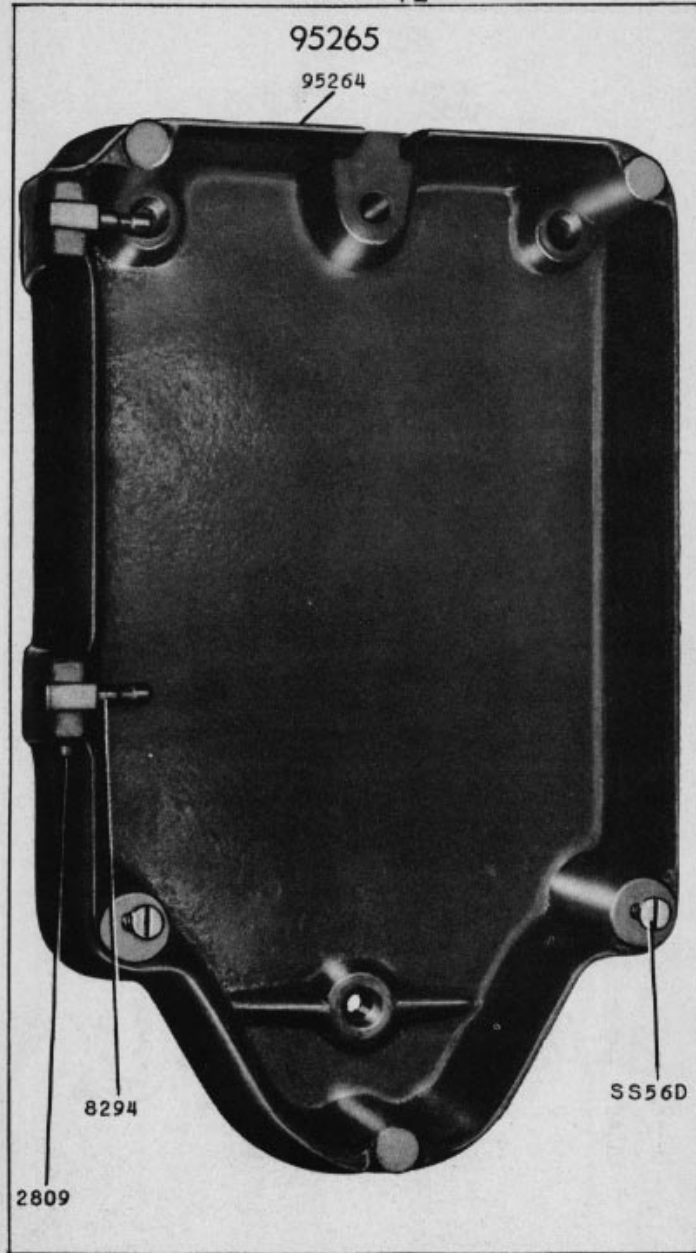


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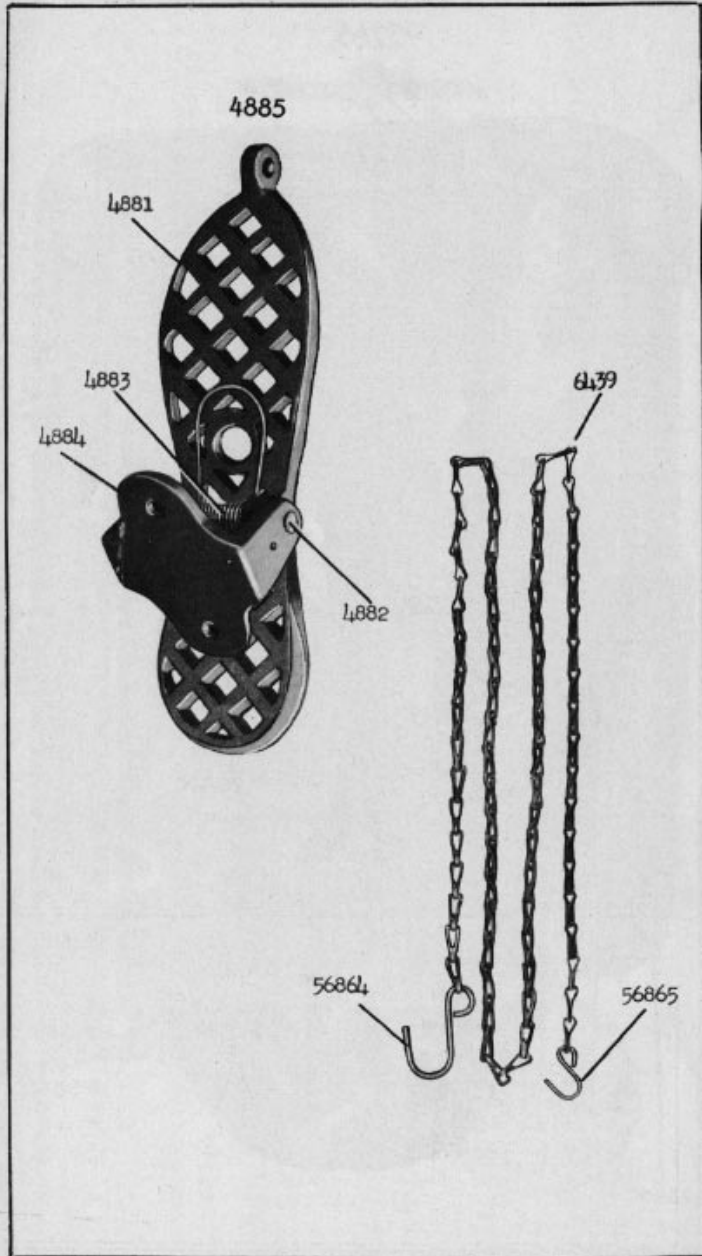


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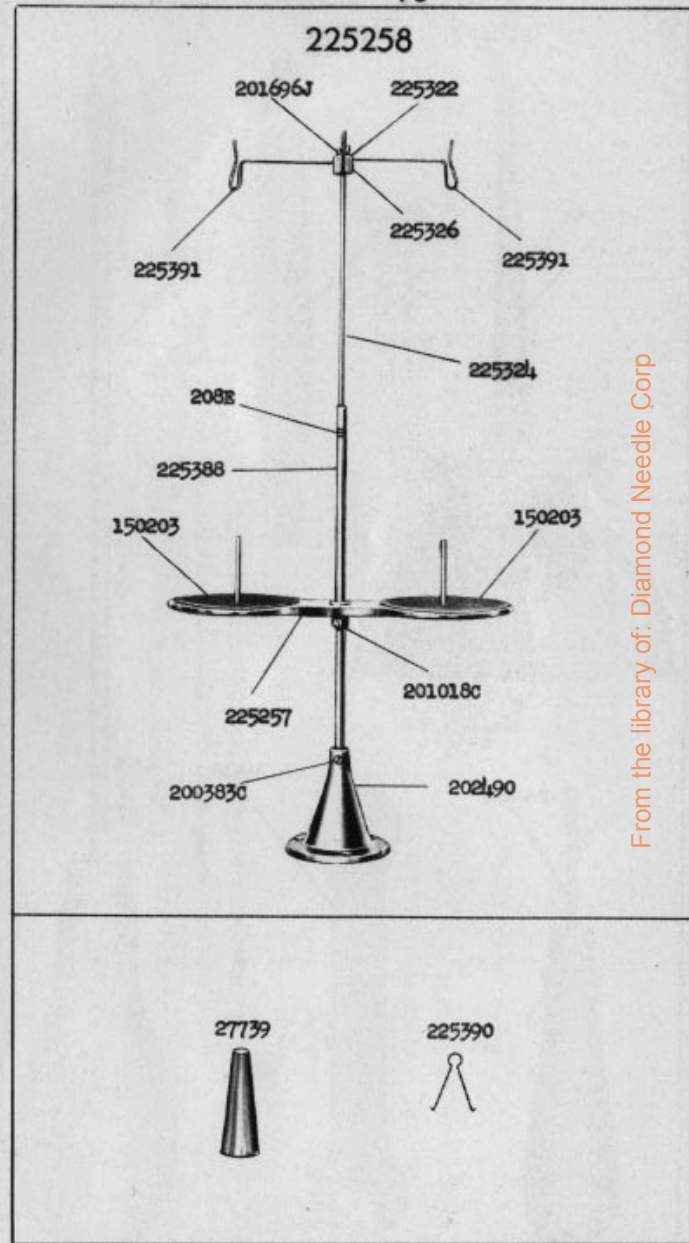
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